

# **Dr. Babasaheb Ambedkar Technological University**

(Established as a University of Technology in the State of Maharashtra)

(under Maharashtra Act No. XXIX of 2014)

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**Proposed Course Contents for  
B. Tech. in Mechanical Engineering  
w.e.f. June 2019**

**From 3<sup>rd</sup> Semester - 6<sup>th</sup> Semester**

## **Vision**

The vision of the department is to achieve excellence in teaching, learning, research and transfer of technology and overall development of students.

## **Mission**

Imparting quality education, looking after holistic development of students and conducting need based research and extension.

## **Graduate Attributes**

The Graduate Attributes are the knowledge skills and attitudes which the students have at the time of graduation. These Graduate Attributes identified by National Board of Accreditation are as follows:

- 1. Engineering knowledge:** Apply the knowledge of mathematics, science, engineering fundamentals and an engineering specialization to the solution of complex engineering problems.
- 2. Problem analysis:** Identify, formulate, research literature, and analyze complex engineering problems reaching substantiated conclusions using first principles of mathematics, natural sciences and engineering sciences.
- 3. Design/development of solutions:** Design solutions for complex engineering problems and design system components or processes that meet the specified needs with appropriate consideration for the public health and safety, and the cultural, societal, and environmental considerations.
- 4. Conduct investigations of complex problems:** Use research-based knowledge and research methods including design of experiments, analysis and interpretation of data, and synthesis of the information to provide valid conclusions.
- 5. Modern tool usage:** Create, select, and apply appropriate techniques, resources, and modern engineering and IT tools including prediction and modeling to complex engineering activities with an understanding of the limitations.
- 6. The engineer and society:** Apply reasoning informed by the contextual knowledge to assess societal, health, safety, legal and cultural issues and the consequent responsibilities relevant to the professional engineering practice.
- 7. Environment and sustainability:** Understand the impact of the professional engineering solutions in societal and environmental contexts, and demonstrate

the knowledge of, and need for sustainable development.

- 8. Ethics:** Apply ethical principles and commit to professional ethics and responsibilities and norms of the engineering practice.
- 9. Individual and team work:** Function effectively as an individual, and as a member or leader in diverse teams, and in multidisciplinary settings.
- 10. Communication:** Communicate effectively on complex engineering activities with the engineering community and with society at large, such as, being able to comprehend and write effective reports and design documentation, make effective presentations, and give and receive clear instructions.
- 11. Project management and finance:** Demonstrate knowledge and understanding of the engineering and management principles and apply these to one's own work, as a member and leader in a team, to manage projects and in multidisciplinary environments.
- 12. Life-long learning:** Recognize the need for, and have the preparation and ability to engage in independent and life-long learning in the broadest context of technological change.

### **Program Educational Objectives**

<b>PEO 1</b>	Graduates should excel in engineering positions in industry and other organizations that emphasize design and implementation of engineering systems and devices.
<b>PEO 2</b>	Graduates should excel in best post-graduate engineering institutes, acquiring advanced degrees in engineering and related disciplines.
<b>PEO 3</b>	Alumni should establish a successful career in an engineering-related field and adapt to changing technologies.
<b>PEO 4</b>	Graduates are expected to continue personal development through professional study and self-learning.
<b>PEO 5</b>	Graduates should be good citizens and cultured human beings, with full appreciation of the importance of professional, ethical and societal responsibilities.

## Program Outcomes

At the end of the program the student will be able to:

<b>PO 1</b>	Apply the knowledge of mathematics, basic sciences, and mechanical engineering to the solution of complex engineering problems.
<b>PO 2</b>	Identify, formulate, research literature, and analyze complex mechanical engineering problems reaching substantiated conclusions.
<b>PO 3</b>	Design solutions for complex engineering problems and design mechanical system components that meet the specified needs.
<b>PO 4</b>	Use mechanical engineering research-based knowledge related to interpretation of data and provide valid conclusions.
<b>PO 5</b>	Create, select, and apply modern mechanical engineering and IT tools to complex engineering activities with an understanding of the limitations.
<b>PO 6</b>	Apply reasoning acquired by the mechanical engineering knowledge to assess societal and safety issues.
<b>PO 7</b>	Understand the impact of engineering solutions on the environment, and demonstrate the knowledge for sustainable development.
<b>PO 8</b>	Apply ethical principles and commit to professional ethics and responsibilities and norms of the engineering practice.
<b>PO 9</b>	Function effectively as an individual, and as a member or leader in diverse teams, and in multidisciplinary settings.
<b>PO 10</b>	Communicate effectively on complex engineering activities with the engineering community and with society at large.
<b>PO 11</b>	Understand the engineering and management principles and apply these to the multidisciplinary environments.
<b>PO 12</b>	Recognize the need for life-long learning in the broadest context of technological change.

## Program-Specific Outcomes (PSOs)

<b>PSO 1</b>	Make the students employable in engineering industries.
<b>PSO 2</b>	Motivate the students for higher studies and research.

## **Abbreviations**

PEO:	Program Educational Objectives
PO:	Program Outcomes
CO:	Course Outcomes
L:	No. of Lecture hours (per week)
T:	No. of Tutorial hours (per week)
P:	No. of Practical hours (per week)
C:	Total number of credits
BSH:	Basic Science and Humanity
BSC:	Basic Sciences Course
PCC:	Professional Core Course
OEC:	Open Elective Course
PEC:	Professional Elective Course
BHC:	Basic Humanity Course
ESC:	Engineering Science Course
HSMC:	Humanity Science and Management Course
NCC:	National Cadet Corps
NSS:	National Service Scheme
CA:	Continuous Assessment
MSE:	Mid Semester Exam
ESE:	End Semester Exam

**B. Tech. Mechanical Engineering**  
**Course Structure for Semester III [Second Year] w.e.f. 2018-2019**

Course Code	Type of Course	Course Title	Weekly Teaching Scheme			Evaluation Scheme				Credits
			L	T	P	CA	MSE	ESE	Total	
BTBSC301	BSC 7	Engineering Mathematics-III	3	1	--	20	20	60	100	4
BTMEC302	ESC 11	Materials Science and Metallurgy	3	1	--	20	20	60	100	4
BTMEC303	PCC 1	Fluid Mechanics	3	1	--	20	20	60	100	4
BTMEC304	PCC 2	Machine Drawing and CAD	2	--	--	20	20	60	100	2
BTMEC305	ESC 12	Thermodynamics	3	1	--	20	20	60	100	4
BTHM3401	HSMC 3	Basic Human Rights	2	--	--	50	--	--	50	Audit (AU/ NP)
BTMEL307	ESC 13	Materials Science and Metallurgy Lab	--	--	2	60	--	40	100	1
BTMEL308	PCC 3	Fluid Mechanics Lab	--	--	2	60	--	40	100	1
BTMEL309	PCC 4	Machine Drawing and CAD Lab	--	--	4	60	--	40	100	2
BTMEF310	Project 1	Field Training /Internship/Industrial Training I	--	--	--	--	--	50	50	1
Total			16	4	8	330	100	470	900	23

## B. Tech. Mechanical Engineering

Course Structure for Semester IV [Second Year] w.e.f. 2018-2019

Course Code	Type of Course	Course Title	Weekly Teaching Scheme			Evaluation Scheme				Credits
			L	T	P	CA	MSE	ESE	Total	
BTMEC401	PCC 5	Manufacturing Processes - I	2	1	--	20	20	60	100	3
BTMEC402	PCC 6	Theory of Machines-I	3	1	--	20	20	60	100	4
BTMEC403	PCC 7	Strength of Materials	3	1	--	20	20	60	100	4
BTMEC404	BSC 8	Numerical Methods in Mechanical Engineering	2	1	--	20	20	60	100	3
BTID405	PCC 8	Product Design Engineering – I	1	--	2	60	--	40	100	2
BTBSE406A	OEC 1	Physics of Engineering Materials	3	--	--	20	20	60	100	3
BTBSE3405A		Advanced Engineering Chemistry								
BTHM3402		Interpersonal Communication Skill & Self Development								
BTMEL407	PCC 9	Manufacturing Processes Lab – I	--	--	2	60	--	40	100	1
BTMEL408	PCC 10	Theory of Machines Lab- I	--	--	2	60	--	40	100	1
BTMEL409	PCC 11	Strength of Materials Lab	--	--	2	60	--	40	100	1
BTMEL410	BSC 9	Numerical Methods Lab	--	--	2	60	--	40	100	1
Total			14	4	10	400	100	500	1000	23

Minimum 4 weeks training which can be completed partially in third and fourth semester or in at one time.

## B. Tech. Mechanical Engineering

Course Structure for Semester V [Third Year] w.e.f. 2019-2020

Course Code	Type of Course	Course Title	Weekly Teaching Scheme			Evaluation Scheme				Credits
			L	T	P	CA	MSE	ESE	Total	
BTMEC501	PCC 12	Heat Transfer	3	1	--	20	20	60	100	4
BTMEC502	PCC 13	Applied Thermodynamics – I	2	1	--	20	20	60	100	3
BTMEC503	PCC 14	Machine Design – I	2	1	--	20	20	60	100	3
BTMEC504	PCC 15	Theory of Machines- II	3	1	--	20	20	60	100	4
BTMEC505	PCC 16	Metrology and Quality Control	2	1	--	20	20	60	100	3
BTID506	PCC 17	Product Design Engineering - II	1	--	2	60	--	40	100	2
BTMEC506A	OEC 2	Automobile Engineering	3	--	--	--	--	--	--	Audit (AU/ NP)
BTMEC506B		Nanotechnology								
BTMEC506C		Energy Conservation and Management								
BTMEL507	PCC 18	Heat Transfer Lab	--	--	2	30	--	20	50	1
BTMEL508	PCC 19	Applied Thermodynamics Lab	--	--	2	30	--	20	50	1
BTMEL509	PCC 20	Machine Design Practice- I	--	--	2	30	--	20	50	1
BTMEL510	PCC 21	Theory of Machines Lab- II	--	--	2	30	--	20	50	1
BTMEF511	Project 2	Field Training /Internship/Industrial Training II	--	--	--	--	--	50	50	1
Total			16	5	10	280	100	470	850	24



**B. Tech. Mechanical Engineering**  
**Course Structure for Semester VI [Third Year] w.e.f. 2019-2020**

Course Code	Type of Course	Course Title	Weekly Teaching Scheme			Evaluation Scheme				Credits
			L	T	P	CA	MSE	ESE	Total	
BTMEC601	PCC 22	Manufacturing Processes- II	2	1	--	20	20	60	100	3
BTMEC602	PCC 23	Machine Design-II	3	1	--	20	20	60	100	4
BTMEC603	PCC 24	Applied Thermodynamics- II	2	1	--	20	20	60	100	3
BTMEC604A	PEC 1	Engineering Tribology	2	1	--	20	20	60	100	3
BTMEC604B		IC Engines								
BTMEC604C		Additive Manufacturing								
BTMEC604D		Mechanical Measurements								
BTMEC605A	OEC 3	Quantitative Techniques in Project Management	3	--	--	20	20	60	100	3
BTMEC605B		Sustainable Development								
BTMEC605C		Renewable Energy Sources								
BTMEC606A	OEC 4	Biology for Engineers	3	--	--	--	--	--	--	Audit (AU/ NP)
BTMEC606B		Solar Energy								
BTMEC606C		Human Resource Management								
BTMEL607	PCC 25	Metrology and Quality Control Lab	--	--	2	30	--	20	50	1
BTMEL608	PCC 26	Machine Design Practice-II	--	--	2	30	--	20	50	1
BTMEL609	PCC 27	IC Engine Lab	--	--	2	30	--	20	50	1
BTMEL610	PCC 28	Refrigeration and Air Conditioning Lab	--	--	2	30	--	20	50	1
BTMEM611	Project 3	Technical Project for Community Services	--	--	4	30	--	20	50	2
Total			15	4	12	250	100	400	750	22

## Semester - V

### Heat Transfer

BTMEC501	PCC 12	Heat Transfer	3-1-0	4 Credits
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Teaching Scheme:	Examination Scheme:
Lecture: 3 hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Explain the laws of heat transfer and deduce the general heat conduction equation and to explain it for 1-D steady state heat transfer in regular shape bodies
CO2	Describe the critical radius of insulation, overall heat transfer coefficient, thermal conductivity and lumped heat transfer
CO3	Interpret the extended surfaces
CO4	Illustrate the boundary layer concept, dimensional analysis, forced and free convection under different conditions
CO5	Describe the Boiling heat transfer, mass transfer and Evaluate the heat exchanger and examine the LMTD and NTU methods applied to engineering problems
CO6	Explain the thermal radiation black body, emissivity and reflectivity and evaluation of view factor and radiation shields

#### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	2	1			1				1			
CO2	3	2			1							
CO3	3	1			2		2		1			
CO4	3	3		1	1				1			
CO5	3	3	3		1		2					
CO6	2	3		2	2		2		1			

#### Course Contents:

##### Unit 1: Introduction

Heat transfer mechanism, conduction heat transfer, Thermal conductivity, Convection heat transfer, Radiation heat transfer, laws of heat transfer

**Steady State Conduction:** General heat conduction equation, Boundary and initial conditions, One-dimensional steady state conduction: the slab, the cylinder, the sphere, composite systems.

##### Unit 2: Overall Heat Transfer and Extended Surfaces

Thermal contact resistance, Critical radius of insulation, Electrical analogy, Overall heat

transfer coefficient, Heat source systems, Variable thermal conductivity, Extended surfaces.  
**Unsteady State Conduction:** Lumped system analysis, Biot and Fourier number, Heisler chart (No numerical examples).

**Unit 3: Principles of Convection**

Continuity, Momentum and Energy equations, Hydrodynamic and Thermal boundary layer for a flat plate and pipe flow. Dimensionless groups for convection, relation between fluid friction and heat transfer, turbulent boundary layer heat transfer.

**Unit 4: Forced Convection**

Empirical relations for pipe and tube flow, flow across cylinders, spheres, tube banks.  
**Free Convection:** Free convection from a vertical, inclined and horizontal surface, cylinder and sphere.

**Unit 5: Boiling and Condensation**

Film-wise and drop-wise condensation, pool boiling regimes, forced convection boiling (Internal flows).

**Introduction to Mass Transfer:** Introduction, Mechanism of diffusion, Fick’s law of mass transfer, mass diffusion coefficient.

**Heat Exchangers:** Types of heat exchangers, the overall heat transfer coefficient, Analysis of heat exchangers, the log mean temperature difference (LMTD)method, the effectiveness-NTU method, selection of heat exchangers, Introduction to TEMA standard.

**Unit 6: Radiation Heat Transfer**

Introduction, Thermal radiation, Black body radiation, radiation laws, Radiation properties, Atmospheric and Solar radiation, The view factor, Radiation heat transfer from black surfaces, gray surfaces, diffuse surfaces, Radiation shields and the radiation effect.

**Texts:**

1. F. P. Incoropera, D. P. Dewitt, “Fundamentals of Heat and Mass Transfer”, John-Wiley, 5<sup>th</sup> edition, 1990.
2. S. P. Sukhatme, “A Textbook on Heat Transfer”, Tata McGraw Hill Publications, 3<sup>rd</sup> edition.

**References:**

1. Y. A. Cengel, “Heat Transfer – A Practical Approach”, Tata McGraw Hill Publications ,3<sup>rd</sup> edition, 2006.
2. J. P. Holman, “Heat Transfer”, Tata McGraw Hill Publications, 9<sup>th</sup> edition, 2004.

**Applied Thermodynamics - I**

BTMEC502	PCC 13	Applied Thermodynamics - I	2-1-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 2 hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Define the terms like calorific value of fuel, stoichiometric air-fuel ratio, excess air, equivalent evaporation, boiler efficiency, etc. Calculate minimum air required for combustion of fuel.
CO2	Study and Analyze gas power cycles and vapour power cycles like Otto, Diesel, dual, Joule and Rankine cycles and derive expressions for the performance parameters like thermal efficiency, $P_m$
CO3	Classify various types of boiler, nozzle, steam turbine and condenser used in steam power plant.
CO4	Classify various types of IC engines. Sketch the cut section of typical diesel engine and label its components. Define the terms like TDC, BDC, $r_c$ , etc.
CO5	Draw P-v diagram for single-stage reciprocating air compressor, with and without clearance volume, and evaluate its performance. Differentiate between reciprocating and rotary air compressors.

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1										
CO2	1	2										
CO3	1											
CO4			1		1							
CO5		2										

### Course Contents:

#### Unit 1: Fuels and Combustion

Types of fuels, calorific values of fuel and its determination, combustion equation for hydrocarbon fuel, determination of minimum air required for combustion and excess air supplied conversion of volumetric analysis to mass analysis, fuel gas analysis.

#### Unit 2: Steam Generators

Classification of boilers, boiler details, requirements of a good boiler; merits and demerits of fire tube and water tube boilers, boiler mountings and accessories.

**Boiler Draught:** Classification of draught, natural draught, efficiency of the chimney, draught losses, types of boiler draught.

**Performance of Boilers:** Evaporation, equipment evaporation, boiler efficiency, boiler trial and heat balance, Introduction to IBR.

#### Unit 3: Vapor and Gas Power Cycles

Carnot cycle, ideal Rankine cycle, Reheat and Regeneration, Stirling cycle, Joule-Brayton cycle. Calculation of thermal efficiency, specific steam/fuel consumption, work ratio for above cycles.

#### Unit 4: Steam Nozzles

Types of Nozzles, flow of steam through nozzles, condition for maximum discharge, expansion of steam considering friction, super saturated flow through nozzles, General relationship between area, velocity and pressure.

### Unit 5: Steam Turbines

Advantages and classification of steam turbines, compounding of steam turbines, velocity diagrams, work one done and efficiencies, losses in turbines.

**Condensers and Cooling Towers:** Elements of steam condensing plants, advantages of using condensers, types of condensers, thermodynamic analysis of condensers, efficiencies, cooling towers.

### Unit 6: Reciprocating Air Compressor

Classification constructional details, theoretical and actual indicator diagram, FAD, multi staging, condition for maximum efficiency, capacity control.

**Rotary Compressor** – Concepts of Rotary compressors, Root blower and vane type compressors, Centrifugal compressors. Velocity diagram construction and expression for work done, introduction to slip factor, power input factor.

#### Texts:

1. T. D. Eastop, A. McConkey, “Applied Thermodynamics”, Addison Wesley Longman.
2. Rayner Joel, “Basic engineering Thermodynamics”, Addison Wesley Longman.

#### References:

1. Yunus A. Cengel, “Thermodynamics- An Engineering Approach”, Tata McGraw Hill Publications.
2. P. K. Nag, “Basic and Applied Thermodynamics”, Tata McGraw Hill Publications.
3. P. K. Nag, “Power Plant Engineering”, Tata McGraw Hill Publications, 2<sup>nd</sup> edition.
4. Sharma and Mathur, “Internal Combustion Engines”, Tata McGraw Hill Publications.

## Machine Design - I

BTME503	PCC 14	Machine Design - I	2-1-0	3 Credits
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Teaching Scheme:	Examination Scheme:
Lecture: 2 hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** Strength of Materials

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Formulate the problem by identifying customer need and convert into design specification
CO2	Understand component behavior subjected to loads and identify failure criteria
CO3	Analyze the stresses and strain induced in the component
CO4	Design of machine component using theories of failures
CO5	Design of component for finite life and infinite life when subjected to fluctuating load
CO6	Design of components like shaft, key, coupling, screw and spring

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1						1				1
CO2	3	2		1		1		1		1		1
CO3	1	1				1		1		1		1
CO4	3	3	2	1		2		1		1		1
CO5	1	1				1		1		1		1
CO6	2	2	2	1		1		1		1		1

### Course Contents:

#### Unit 1: Mechanical Engineering Design Process

Traditional design methods, general industrial design procedure, design considerations, phases in design, creativity in design, use of standardization, preferred series, introduction to ISO9000, use of design data book, aesthetic and ergonomic considerations in design.

#### Unit 2: Design of Machine Elements against Static Loading

Theories of Failure (Yield and Fracture Criteria): Maximum normal stress theory, Maximum shear stress theory, Maximum distortion energy theory, comparison of various theories of failure, Direct loading and combined loading, Joints subjected to static loading e.g. cotter and knuckle joint, turnbuckle, etc. introduction to fluctuating loads.

#### Unit 3: Design against Fluctuating Loads

Stress concentration, stress concentration factors, fluctuating stresses, fatigue failure, endurance limit, notch sensitivity, approximate estimation of endurance limit, design for finite life and finite life under reversed stresses, cumulative damage in fatigue, Soderberg and Goodman diagrams, fatigue design under combined stresses.

#### Unit 4: Design of Shafts Keys and Couplings

Various design considerations in transmission shafts, splined shafts, spindle and axles strength, lateral and torsional rigidity, ASME code for designing transmission shaft.

**Types of Keys:** Classification and fitment in keyways, Design of various types of keys.

**Couplings:** Design consideration, design of rigid, muff and flange type couplings, design of flexible couplings.

#### Unit 5: Design of Threaded Joints

Stresses in screw fasteners, bolted joints under tension, torque requirement for bolt tightening, preloading of bolt under static loading, eccentrically loaded bolted joints.

**Power Screws:** Forms of threads used for power screw and their applications, torque analysis for square and trapezoidal threads, efficiency of screw, collar friction, overall efficiency, self-locking in power screws, stresses in the power screw, design of screw and nut, differential and compound screw, re-circulating ball screw.

**Welded Joints:** Type of welded joints, stresses in butt and fillet welds, strength of welded joints subjected to bending moments.

#### Unit 6: Mechanical Springs

Stress deflection equation for helical spring, Wahl's factor, style of ends, design of helical compression, tension and torsional spring under static loads, construction and design consideration in leaf springs, nipping, strain energy in helical spring, shot peening.



CO5	2	3		2								3
CO6	2	3		3								3

## Course Contents:

### Unit 1: Belt and Rope Drives

Flat belts, Effect of slip, Centrifugal tension, Creep, Crowing of pulley, Initial tension in belts. V- Belts, Virtual coefficient of friction, Effect of V-groove on torque transmitted. Rope drives, Rope constructions, Advantages of rope drives.

### Unit 2: Toothed Gears

Classification of gears, Terminology of spur gears, Conjugate action, Involute and cycloidal profiles, Path of contact, Contact ratio, Interference, Undercutting, Rack shift, Effect of center distance variations, Friction between gear teeth, Internal gears.

Helical gear terminology, Normal and transverse module, Virtual number of teeth, Torque transmitted by helical gears, Spiral gears, Efficiency of spiral gears, Worm gears, Bevel gear terminology, Tooth forces and geometric relationship, Torque capacities.

### Unit 3: Gear Trains

Velocity ratios, Types of gear trains, Tooth load, Torque transmitted and holding torque.

### Unit 4: Governor and Flywheel

Governors: Function of governor, Inertia and centrifugal type of governors, Controlling force analysis, Governor Effort and governor power, Sensitivity, stability, Isochronisms and Hunting, Friction insensitiveness.

Flywheel: Turning moment diagram, Fluctuation of energy and speed, Determination of flywheel size for different types of prime movers and machines.

### Unit 5: Gyroscope

Gyroscope: Principles of gyroscopic action, Precession and gyroscopic acceleration, gyroscopic couple, Effect of the gyroscopic couple on ships, aeroplanes and vehicles, inclined rotating discs, gyroscopic stabilization.

### Unit 6: Vibration

Basic concepts and definitions; vibration measuring parameters - displacement, velocity, and acceleration.

**Mechanical Vibration:** Single degree of freedom system, SHM, Undamped free vibrations, damped free vibrations, Types of damping.

Forced Vibration: Effect of excitation, Excitation due to reciprocating and rotating unbalance, Vibration isolation and transmissibility.

**Critical Speeds:** Whirling of vertical and horizontal shaft carrying single rotor with damped and un-damped system, Whirling speed of multi rotor shafts.

**Torsional Vibrations:** Single degree of freedom system Forced an free damped and undamped vibratins, Two rotor and three rotor system, Geared rotor system , Natural frequency , Modes of vibrations, Torsional dampers, Introduction to Holzer's method for multi rotor system.

### Texts:

1. S. S. Rattan, "Theory of Machines", Tata McGraw Hill Publications, New Delhi.
2. Thomas Beven, "Theory of machines", CBS Publishers, Delhi, 1984.



- Kelly, Graham S., "Mechanical Vibrations", Schaum's Outline Series, McGraw Hill, New York, 1996.
- Rao, J.S., "Introductory Course on Theory and Practice of Mechanical Vibration", New age International (P) Ltd, New Delhi, 2<sup>nd</sup> edition, 1999.

**References:**

- Rao Singiresu, "Mechanical Vibrations", Pearson Education, New Delhi, 4<sup>th</sup> edition 2004.
- J. E. Shigley, J. J. Vicker, "Theory of Machines and Mechanisms", Tata McGraw Hill International.

**Metrology and Quality Control**

BTMEC505	PCC 16	Metrology and Quality Control	2-1-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 2 hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Identify techniques to minimize the errors in measurement
CO2	Identify methods and devices for measurement of length, angle, and gear and thread parameters, surface roughness and geometric features of parts.
CO3	Choose limits for plug and ring gauges.
CO4	Explain methods of measurement in modern machineries
CO5	Select quality control techniques and its applications
CO6	Plot quality control charts and suggest measures to improve the quality of product and reduce cost using Statistical tools.

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1				3								2
CO2		2	2		2							
CO3			2	3	2							
CO4						3						
CO5	1					2		3	3		3	2
CO6	1					2		3	3		2	2

**Course Contents:**

**Unit 1: Measurement Standard and Comparators**

Measurement Standard, Principles of Engineering Metrology, Line end, wavelength,

Traceability of Standards. Types and Sources of error, Alignment, Temperature, Plastic deformation, Slip gauges and gauge block, Linear and Angular Measurement ( Sine bar, Sine center, Autocollimator, Angle Décor and Dividing head), Calibration. Comparator: Mechanical, Pneumatic, Optical, Electronic (Inductive), Electrical (LVDT).

### **Unit 2: Interferometry and Limits, Fits, Tolerances**

Principle, NPL Interferometer, Flatness measuring of slip gauges, Parallelism, Laser Interferometer, Surface Finish Measurement: Surface Texture, Measuring Surface Finish by Stylus probe, Tomlinson and Talysurf, Analysis of Surface Traces: Methods.

Design of Gauges: Types of Gauges, Limits, Fits, Tolerance; Terminology for limits and Fits. Indian Standard (IS 919-1963) Taylor's Principle.

### **Unit 3: Metrology of Screw Thread**

Gear Metrology: Gear error, Gear measurement, Gear Tooth Vernier; Profile Projector, Tool marker's microscope. Advancements in Metrology: Co-ordinate Measuring Machine, Universal Measuring Machine, Laser in Metrology.

### **Unit 4: Introduction to Quality and Quality Tools**

Quality Statements, Cost of Quality and Value of Quality, Quality of Design, Quality of Conformance, Quality of Performance, Seven Quality Tools: Check sheet, Flow chart, Pareto analysis, cause and effect diagram, scatter diagram, Brain storming, Quality circles.

### **Unit 5: Total Quality Management**

Quality Function Deployment, 5S, Kaizan, Kanban, JIT, Poka yoke, TPM, FMECA, FTA, Zero defects.

### **Unit 6: Statistical Quality Control**

Statistical Quality Control: statistical concept, Frequency diagram, Concept of Variance analysis, Control chart for variable & attribute, Process Capability.

**Acceptance Sampling:** Sampling Inspection, OC curve and its characteristics, sampling methods.

**Introduction to ISO 9000:** Definition and aims of standardizations, Techniques of standardization, Codification system, Varity control and Value Engineering.

### **Texts:**

1. I. C. Gupta, "Engineering Metrology", Dhanpat and Rai Publications, New Delhi, India.
2. M. S. Mahajan, "Statistical Quality Control", Dhanpat and Rai Publications.

### **References:**

1. R. K. Jain, "Engineering Metrology", Khanna Publications, 17<sup>th</sup> edition, 1975.
2. K. J. Hume, "Engineering Metrology", McDonald Publications, 1<sup>st</sup> edition, 1950.
3. A. W. Judge, "Engineering Precision Measurements", Chapman and Hall, London, 1957.
4. K. L. Narayana, "Engineering Metrology", Scitech Publications, 2<sup>nd</sup> edition.
5. J. F. Galyer, C. R. Shotbolt, "Metrology for Engineers", Little-hampton Book Services Ltd., 5<sup>th</sup> edition, 1969.
6. V. A. Kulkarni, A. K. Bewoor, "Metrology & Measurements", Tata McGraw Hill Co. Ltd., 1<sup>st</sup> edition, 2009.
7. Amitava Mitra, "Fundamental of Quality Control and Improvement", Wiley Publication.

8. V. A. Kulkarni, A. K. Bewoor, "Quality Control", Wiley India Publication, 01<sup>st</sup> August, 2009.
9. Richard S. Figliola, D. E. Beasley, "Theory and Design for Mechanical Measurements", Wiley India Publication.
10. E. L. Grant, "Statistical Quality Control", Tata McGraw Hill Publications.
11. J. M. Juran, "Quality Planning and Analysis", Tata McGraw Hill Publications.

### **Product Design Engineering - II**

BTID506	PCC 17	Product Design Engineering - II	1-0-2	2 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture-cum-demonstration: 1 hr/week Design Studio/Practical: 2 hrs/week	Continuous Assessment: 60 Marks End Semester Exam: 40 Marks

#### **Pre-requisites:**

Product Design Engineering: Part-I, Basic Knowledge of electronics, electrical, computer and Information Technology

- Design Studio/Practical: 2 hrs to develop design sketching and practical skills
- Continuous Assessment: Progress through a product design and documentation of steps in the selected product design
- End Semester Assessment: Product Design in Studio with final product specifications

**Course Outcomes:** At the end of the course, students will be able to

1. Create prototypes
2. Test the prototypes
3. Understand the product life cycle management

#### **Unit 1: Testing and Evaluation**

Prototyping, Design Automation, Product architecture, Prototype testing and evaluation, Working in multidisciplinary teams, Feedback to design processes, Process safety and materials, Health and hazard of process operations.

#### **Unit 2: Embedded Engineering- User Interface**

Firmware and Hardware Design, UI programming, Algorithm and Logic Development, Schematic and PCB layout, Testing and Debugging.

#### **Unit 3: Manufacturing**

Design models and digital tools, Decision models, Prepare documents for manufacturing in standard format, Materials and safety data sheet, Final Product specifications sheet, Detail Engineering Drawings (CAD/CAM programming), Manufacturing for scale, Design/identification of manufacturing processes.

#### **Unit 4: Environmental Concerns**

Product life-cycle management, Disposal of product and waste.

### Hands-on Activity Charts for Use of Digital Tools

		Hrs.
Activity 1	Prototyping/Assembly	4
Activity 2	Testing and evaluation	3
Activity 3	UI Programming	3
Activity 4	PCB Layout, Testing and debugging	3
Activity 5	CNC Programming	3
Activity 6	CNC Programming with CAM software	3
Activity 7	Product market and Product Specification Sheet	3
Activity 8	Documentation for the product	2

### References:

1. Model Curriculum for “Product Design Engineer – Mechanical”, NASSCOM (Ref. ID: SSC/Q4201, Version 1.0, NSQF Level: 7)
2. Eppinger, S., & Ulrich, K.(2015). Product design and development, McGraw-Hill Higher Education.
3. Green, W., & Jordan, P. W. (Eds.).(1999), Human factors in product design: current practice and future trends. CRC Press.
4. Sanders, M. S., & McCormick, E. J. (1993), Human factors in engineering and design. McGRAW-HILL Book Company.
5. Roozenburg, N. F., & Eekels, J. (1995), Product design: Fundamentals and Methods (Vol. 2). John Wiley & Sons Inc.
6. Lidwell, W., Holden, K., & Butler, J.(2010), Universal principles of designs, revised and updated: 125 ways to enhance usability, influence perception, increase appeal, make better design decisions, and teach through design. Rockport Publication.

### Automobile Engineering

BTMEC506A	OEC 2	Automobile Engineering	3-0-0	Audit
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Audit Course

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Identify the different parts of the automobile.
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CO2	Explain the working of various parts like engine, transmission, clutch, brakes etc.,
CO3	Demonstrate various types of drive systems.
CO4	Apply vehicle troubleshooting and maintenance procedures.
CO5	Analyze the environmental implications of automobile emissions. And suggest suitable regulatory modifications.
CO6	Evaluate future developments in the automobile technology.

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	2	1										
CO2	1	2		2		1						
CO3	1	1		1	1							
CO4	2			3	1							
CO5		2			1	1	2					
CO6	1		2			2						

#### Course Contents:

##### Unit 1: Introduction

Vehicle specifications, Classifications, Chassis layout, Frame, Main components of automobile and articulated vehicles; Engine-cylinder arrangements, Power requirements, Tractive efforts and vehicle performance curves.

##### Unit 2: Steering and Suspension Systems

Steering system; Principle of steering, Centre point steering, Steering linkages, Steering geometry and wheel alignment, power steering.

Suspension system: its need and types, Independent suspension, coil and leaf springs, Suspension systems for multi-axle vehicles, troubleshooting and remedies.

##### Unit 3: Transmission System

Clutch: its need and types, Gearboxes: Types of gear transmission, Shift mechanisms, Over running clutch, Fluid coupling and torque converters, Transmission universal joint, Propeller shaft, Front and rear axles types, Stub axles, Differential and its types, Four wheel drive.

##### Unit 4: Brakes, Wheels and Tyres

Brake: its need and types: Mechanical, hydraulic and pneumatic brakes, Disc and drum type: their relative merits, Brake adjustments and defects, Power brakes, Wheels and Tyres: their types; Tyre construction and specification; Tyre wear and causes; Wheel balancing.

##### Unit 5: Electrical Systems

Construction, operation and maintenance of lead acid batteries, Battery charging system, Principle and operation of cutout and regulators, Starter motor, Bendix drive, Solenoid drive, Magneto-coil and solid stage ignition systems, Ignition timing.

##### Unit 6: Vehicle Testing and Maintenance

Need of vehicle testing, Vehicle tests standards, Different vehicle tests, Maintenance:

trouble shooting and service procedure, over hauling, Engine tune up, Tools and equipment for repair and overhauling, Pollution due to vehicle emissions, Emission control system and regulations.

**Texts:**

1. Kripal Singh, “Automobile Engineering”, Vol. I and II, Standard Publishers.
2. G. B. S. Narang, “Automobile Engineering”, Dhanpat Rai and Sons.

**References:**

1. Joseph Heitner, “Automotive Mechanics”, East-West Press.
2. W. H. Crouse, “Automobile Mechanics”, Tata McGraw Hill Publishing Co.

**Nanotechnology**

BTMEC506B	OEC 2	Nanotechnology	3-0-0	Audit
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Audit Course

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Demonstrate the understanding of length scales concepts, nanostructures and nanotechnology.
CO2	To impart basic knowledge on various synthesis and characterization techniques involved in Nanotechnology
CO3	To educate students about the interactions at molecular scale
CO4	Evaluate and analyze the mechanical properties of bulk nanostructured metals and alloys, Nano-composites and carbon nanotubes.
CO5	To make the students understand about the effects of using nanoparticles over conventional methods

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1		3	3	2	1		3		1	3
CO2	3	2			3	3	2				1	3
CO3	1	1	1	3	2				2	1		1
CO4	1	1		3	3	2	1		3		1	3
CO5	1	1	1	3	2				2	1		1

**Course Contents:**

**Unit 1: Scientific Revolutions**

Types of Nanotechnology and Nano machines: the Hybrid nanomaterial. Multiscale hierarchical structures built out of Nano sized building blocks (nano to macro). Nanomaterials in Nature: Nacre, Gecko, Teeth. Periodic table, Atomic Structure, Molecules

and phases, Energy, Molecular and atomic size, Surfaces and dimensional space: top down and bottom up.

**Unit 2: Forces between Atoms and Molecules**

Particles and grain boundaries, strong Intermolecular forces, Electrostatic and Vander Waals forces between surfaces, similarities and differences between intermolecular and inter particle forces covalent and coulomb interactions, interaction polar molecules. Thermodynamics of self-assembly.

**Unit 3: Opportunity at the Nano Scale**

Length and time scale in structures, energy landscapes, Inter dynamic aspects of inter molecular forces, Evolution of band structure and Fermi surface.

**Unit 4: Nano Shapes**

Quantum dots, Nano wires, Nano tubes, 2D and 3D films, Nano and mesopores, micelles, bilayer, vesicles, bionano machines, biological membranes.

**Unit 5: Influence of Nano Structuring**

Influence of Nano structuring on mechanical, optical, electronic, magnetic and chemical properties-gram size effects on strength of metals- optical properties of quantum dots.

**Unit 6: Nano Behaviour**

Quantum wires, electronic transport in quantum wires and carbon nano-tubes, magnetic behavior of single domain particles and nanostructures, surface chemistry of Tailored monolayer, self-assembling.

**Texts:**

1. C. Koch, “Nanostructured materials: Processing, Properties and Potential Applications”, Noyes Publications, 2002.
2. C. Koch, I. A. Ovidko, S. Seal and S. Veprek, “Structural Nano crystalline Materials: Fundamentals & Applications”, Cambridge University Press, 2011.

**References:**

1. Bharat Bhushan, “Springer Handbook of Nanotechnology”, Springer, 2<sup>nd</sup> edition, 2006.
2. Laurier L. Schramm, “Nano and Microtechnology from A-Z: From Nano-systems to Colloids and Interfaces”, Wiley, 2014.

**Energy Conservation and Management**

BTMEC506C	OEC 2	Energy Conservation and Management	3-0-0	Audit
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Audit Course

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Understand energy problem and need of energy management
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CO2	Carry out energy audit of simple units
CO3	Study various financial appraisal methods
CO4	Analyse cogeneration and waste heat recovery systems
CO5	Do simple calculations regarding thermal insulation and electrical energy conservation

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	2	3		2	3			2	2		2
CO2	1	1	3	1	2	3			2	2		2
CO3	2	1	1							1		2
CO4	3	3			2	3						1
CO5			3			2						1

### Course Contents:

#### Unit 1: Introduction

General energy problem, Energy use patterns and scope of conservation. Energy Management Principles: Need, Organizing, Initiating and managing an energy management program.

#### Unit 2: Energy Auditing

Elements and concepts, Types of energy audits, Instruments used in energy auditing. Economic Analysis: Cash flows, Time value of money, Formulae relating present and future cash flows-single amount, uniform series.

#### Unit 3: Financial Appraisal Methods

Payback period, Net present value, Benefit-cost ratio, Internal-rate of return, Life cycle costs/benefits. Thermodynamics of energy conservation, Energy conservation in Boilers and furnaces, Energy conservation in Steam and condensate system.

#### Unit 4: Cogeneration

Concept, Types of cogeneration systems, performance evaluation of a cogeneration system. Waste Heat Recovery: Potential, benefits, waste heat recovery equipment's. Space Heating, Ventilation Air Conditioning (HVAC) and water heating of building, Transfer of heat, Space heating methods, Ventilation and air conditioning, Heat pumps, Insulation, Cooling load, Electric water heating systems, Electric energy conservation methods.

#### Unit 5: Insulation and Heating

Industrial Insulation: Insulation materials, Insulation selection, Economical thickness of insulation.

Industrial Heating: Heating by indirect resistance, direct resistance heating (salt bath furnace), and Heat treatment by induction heating in the electric arc furnace industry.

#### Unit 6: Energy Conservation in Electric Utility and Industry

Energy costs and two part tariff, Energy conservation in utility by improving load factor, Load curve analysis, Energy efficient motors, Energy conservation in illumination systems,



Importance of Power factor in energy conservation, Power factor improvement methods, Energy conservation in industries

**Texts:**

1. Callaghan, “Energy Conservation”.
2. D. L. Reeg, “Industrial Energy Conservation”, Pergamon Press.

**References:**

1. T. L. Boyen, “Thermal Energy Recovery”, Wiley Eastern.
2. L. J. Nagrath, “System Modeling and Analysis”, Tata McGraw Hill Publications.
3. S. P. Sukhatme, “Solar Energy”, Tata McGraw Hill Publications.

**Heat Transfer Lab**

BTMEL507	PCC 18	Heat Transfer Lab	0-0-2	1 Credit
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<b>Practical Scheme:</b>	<b>Examination Scheme:</b>
Practical: 2 hrs/batch	Continuous Assessment: 30 Marks End Semester Exam: 20 Marks

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Understand the various heat transfer mode of heat transfer and its application and verify
CO2	Learn the experimental methodology
CO3	Describe the concept the terms like least count, calibration of the instruments

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	2	3		3	2							
CO2	3	3		3	2		2					
CO3	3	3		3	2		2					

**List of Practicals/Experiments/Assignments**

**Any eight experiments from the list:**

1. Determination of thermal conductivity of a metal rod.
2. Determination of thermal conductivity of insulating powder.
3. Determination of conductivity of a composite slab.
4. Temperature distribution on a fin surface.
5. Determination of film heat transfer coefficient for natural convection.
6. Determination of film heat transfer coefficient for forced convection.
7. Determination of heat transfer coefficient for cylinder in cross flow in forced convection.
8. Performance of Double pipe Heat Exchanger/Shell and Tube Heat Exchanger.
9. Determination of emissivity of a metal surface.

10. Determination of Stefan Boltzman's constant.
11. Determination of critical heat flux.
12. Calibration of measuring instruments pressure gauge, thermocouple, flow-meter etc.

### Applied Thermodynamics Lab

BTMEL508	PCC 19	Applied Thermodynamics Lab	0-0-2	1 Credit
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<b>Practical Scheme:</b>	<b>Examination Scheme:</b>
Practical: 2 hrs/batch	Continuous Assessment: 30 Marks End Semester Exam: 20 Marks

**Pre-Requisites:** Thermodynamics, Applied Thermodynamics - I

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Conduct test on Bomb calorimeter, nozzle, steam turbine, condenser, compressor etc. to study their performance.
CO2	Draw performance curves of these machines.
CO3	Analyze the results obtained from the tests.
CO4	Draw conclusions based on the results of the experiments
CO5	Based on your visit to Industry, sketch its layout and write specifications.

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1			2								
CO2	2	1		1								
CO3	1	2	1	2	1	1						
CO4				2								
CO5		1				1				2		2

### List of Practicals/Experiments/Assignments

**Experiment Number 10 and any seven experiments from 1-9 experiments from the list:**

1. Determination of calorific value by Bomb calorimeter
2. Measurement of dryness fraction of steam using separating & throttling calorimeter.
3. Trial on boiler
4. Trial on convergent/convergent-divergent type nozzle
5. Performance evaluation of steam turbine (Reaction / Impulse).
6. Performance evaluation of surface condenser.
7. Flue gas analysis using emission measuring instruments
8. Study & trial on single stage/two-stage reciprocating air compressor
9. Trial on centrifugal blower
10. Visit to appropriate industry to study and experience some of the above listed systems (**Compulsory**).

## Machine Design Practice - I

BTMEL509	PCC 20	Machine Design Practice - I	0-0-2	1 Credit
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<b>Practical Scheme:</b>	<b>Examination Scheme:</b>
Practical: 2 hrs/batch	Continuous Assessment: 30 Marks End Semester Exam: 20 Marks

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Apply design process to an open ended problem
CO2	Determine suitable material and size for structural component of machine/system
CO3	Apply iterative technique in design including making estimate of unknown values for first computation and checking or revisiting and re-computing
CO4	Choose logically and defend selection of design factors
CO5	Design of components for given part/system i.e. shaft, keys, coupling, links, screws, springs etc.
CO6	Work effectively as a part of design group/team
CO7	Have good communication skill, orally, graphically as well as in writing

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1	2	2			2	1				
CO2	1	3	2	1			1	1				1
CO3	3	2	2	1			1	1				1
CO4	2	2	2	2			1	1				1
CO5	3	3	2	1			2	1				1
CO6						1	1	1	2	2		2
CO7								1	1	2	2	3

### List of Practicals/Experiments/Assignments

1. The term work shall consist of two design projects based on the syllabus of Machine Design I. Each design project shall consist of two imperial size sheets- one involving assembly drawings with a part list and overall dimensions and other sheet involving drawings of individual components. Manufacturing tolerances, surface finish symbols and geometric tolerances should be specified, wherever necessary, so as to make it working drawing
2. A design report giving all necessary calculations for the design of components and assembly should be submitted in a separate file.
3. Two assignments based on topics of syllabus of Machine Design I.

## Theory of Machines Lab - II

BTMEL510	PCC 21	Theory of Machines Lab - II	0-0-2	1 Credit
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<b>Practical Scheme:</b>	<b>Examination Scheme:</b>
Practical: 2 hrs/batch	Continuous Assessment: 30 Marks End Semester Exam: 20 Marks

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Explain various types of gear boxes, gear trains, belt and rope drives
CO2	Interpreting physical principles and phenomenon of governor, gyroscopic, flywheel
CO3	Measure vibration parameters in single degree of freedom systems
CO4	Evaluating natural frequency of 1 dof

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	2	2	1	2	2		2					
CO2	2	2	1	2	2							3
CO3	3	3		3	3							3
CO4	2	3		3	3							3

### List of Practicals/Experiments/Assignments

**Term work should consist of total 10 experiments from the below given list.**

1. Study of various types of gear boxes such as Industrial gear box, Synchromesh gear box, Differential gear box, etc.
2. To draw conjugate profile for any general shape of gear tooth
3. To generate gear tooth profile and to study the effects under cutting and rack shift using models
4. To draw cam profile for various types of follower motions
5. To study various types of lubricating systems
6. To study various types of dynamometers
7. To determine speed vs. lift characteristic curve of a centrifugal governor and to find its coefficient of insensitiveness and stability.
8. Verification of principle of gyroscope and gyroscopic couple using motorized gyroscope
9. Study of any tow gyro-controlled systems
10. To study the dynamic balancing machine and to balance a rotor such as a fan or the rotor of electric motor or disc on the machine
11. To determine the natural frequency of damped vibration of a single degree of freedom system and to find its damping coefficient
12. To verify natural frequency of torsional vibration of two rotor system and position of node
13. To determine critical speed of a single rotor system
14. To determine transverse natural frequency of a beam experimentally using frequency measurement setup

15. To determine the frequency response curve under different damping conditions for the single degree of freedom system
16. To study shock absorbers and to measure transmissibility of force and motion.
17. Study of epicyclic gear train and its dynamic behaviour.

### **Field Training/Internship/Industrial Training - II**

BTMEF511	Project 2	Field Training/Internship/Industrial Training - II	---	1 Credit
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#### **Examination Scheme:**

End Semester Exam: 50 Marks

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	To make the students aware of industrial culture and organizational setup
CO2	To create awareness about technical report writing among the student.

### **Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1		1	1			2		1			3	3
CO2		1	1			2		1			3	2

Students will have to undergo 4 weeks training programme in the Industry during the summer vacation after IV<sup>th</sup> semester examination. It is expected that students should understand the organizational structure, various sections and their functions, products/services, testing facilities, safety and environmental protection measures etc.

Also, students should take up a small case study and propose the possible solution(s).

They will have to submit a detailed report about the training programme to the faculty coordinator soon after joining in final year B.Tech. Programme. They will have to give a power point presentation in front of the group of examiners.

## Semester - VI

### Manufacturing Processes - II

BTMEC601	PCC 22	Manufacturing Processes - II	2-1-0	3 Credits
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<b>Teaching Scheme:</b> Lecture: 2 hrs/week Tutorial: 1 hr/week	<b>Examination Scheme:</b> Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)
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**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Understand the process of powder metallurgy and its applications
CO2	Calculate the cutting forces in orthogonal and oblique cutting
CO3	Evaluate the machinability of materials
CO4	Understand the abrasive processes
CO5	Explain the different precision machining processes
CO6	Design jigs and fixtures for given application

#### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	3	3	1	1			2					1
CO2	3	3										1
CO3	3	3	1	2	3							1
CO4	3	3	2									1
CO5	3	3	1	3								1
CO6	3	1	3	3	3			2				1

#### Course Contents:

##### Unit 1: Abrasive Machining and Finishing Operations

Introduction; Abrasives and Bonded Abrasives: Grinding Wheels, Bond Types, Wheel Grade and Structure; Grinding Process: Grinding-wheel wear, Grinding Ratio, Dressing, Truing and Shaping of Grinding Wheels, Grindability of Materials and Wheel Selection; Grinding Operations and Machines; Design Considerations for Grinding; Finishing Operations

##### Unit 2: Mechanics of Metal Cutting

Geometry of single point cutting tools, terms and definitions; chip formation, forces acting on the cutting tool and their measurement; specific cutting energy; plowing force and the “size effect”; mean shear strength of the work material; chip thickness: theory of Ernst and merchant, theory of Lee and Shaffer, friction in metal cutting

##### Unit 3: Thermal aspects, Tool wear, and Machinability

Temperature in Metal Cutting: Heat generation in metal cutting; temperature distribution in metal cutting, effect of cutting speed on temperatures, measurement of cutting temperatures  
 Tool life and tool Wear: progressive tool wear; forms of wear in metal cutting: crater wear, flank wear, tool-life criteria,  
 cutting tool materials: basic requirements of tool materials, major classes of tool materials: high-speed steel, cemented carbide, ceramics, CBN and diamond, tool coatings; the work material and its machinability  
 Cutting fluids: Action of coolants and application of cutting fluids.

**Unit 4: Processing of Powder Metals**

Introduction; Production of Metal Powders: Methods of Powder Production, Particle Size, Shape, and Distribution, Blending Metal Powders; Compaction of Metal Powders: Equipment, Isostatic Pressing, Sintering; Secondary and Finishing Operations; Design Considerations.

**Unit 5: Processing of Ceramics and Glasses**

Introduction; Shaping Ceramics: Casting, Plastic Forming, Pressing, Drying and Firing, Finishing Operations; Forming and Shaping of Glass: Flat-sheet and Plate Glass, Tubing and Rods, Discrete Glass Products, Glass Fibers; Techniques for Strengthening and Annealing Glass: Finishing Operations; Design Considerations for Ceramics and Glasses

**Unit 6: Processing of Plastics**

Introduction; Extrusion: Miscellaneous Extrusion Processes, Production of Polymer Reinforcing Fibers; Injection Moulding: Reaction-injection Molding; Blow Moulding; Rotational Moulding; Thermoforming; Compression Moulding; Transfer Moulding; Casting; Foam Moulding; Cold Forming and Solid-phase Forming; Processing Elastomers

**Texts:**

1. Serope Kalpakjian and Steven R. Schmid, “Manufacturing Engineering and Technology”, Addison Wesley Longman (Singapore) Pte. India Ltd., 6<sup>th</sup> edition, 2009.
2. Geoffrey Boothroyd, Winston Knight, “Fundamentals of Machining and Machine Tools”, Taylor and Francis, 3<sup>rd</sup> edition, 2006.

**References:**

1. Milkell P. Groover, “Fundamentals of Modern Manufacturing: Materials, Processes, and Systems”, John Wiley and Sons, New Jersey, 4<sup>th</sup> edition, 2010.
2. Paul De Garmo, J. T. Black, Ronald A. Kohser, “Materials and Processes in Manufacturing”, Wiley, 10<sup>th</sup> edition, 2007.
3. M. C. Shaw, “Theory of Metal Cutting”, Oxford and I.B.H. Publishing, 1<sup>st</sup> edition, 1994.

**Machine Design - II**

BTMEC602	PCC 23	Machine Design - II	3-1-0	4 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Define function of bearing and classify bearings.
CO2	Understanding failure of bearing and their influence on its selection.
CO3	Classify the friction clutches and brakes and decide the torque capacity and friction disk parameter.
CO4	Select materials and configuration for machine element like gears, belts and chain
CO5	Design of elements like gears, belts and chain for given power rating
CO6	Design thickness of pressure vessel using thick and thin criteria

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1						1				1
CO2	3	2		1		1		1		1		1
CO3	1	1				1		1		1		1
CO4	3	3	2	1		2		1		1		1
CO5	1	1				1		1		1		1
CO6	3	2	2	1		1		1		1		1

### Course Contents:

#### Unit 1: Rolling Contact Bearings

Types, Static and dynamic load carrying capacities, Stribeck's Equation, Equivalent load, load and life relationship, selection of bearing life, Load factor, selection of bearing from manufacturer's catalogue, Taper roller bearings and their selection, Cyclic loads and speeds, Design for probability of survival other than 90% Lubrication and mountings of rolling contact bearings.

**Sliding Contact Bearings:** Methods of lubrication, Viscosity and its measurement, Effect of temperature, viscous flow through rectangular slot, Hydrostatic step bearing, Load capacity and energy losses, Reynolds equation, Raimondi and Boyd method, temperature rise, Constructional details of bearing, Bearing material, Lubrication oils, Additives and greases, Sintered metal bearings, Comparison of rolling and sliding contact bearings.

#### Unit 2: Spur Gear

Gear drives, Classification of gears, Law of gearing, Terminology of spur gear, Standard system of gear tooth force analysis, gear tooth failures, Selection of materials Constructional, Number of teeth, Face width, Beam strength equation, Effective load on gear tooth, Estimation of module based on beam strength.

Design for maximum power capacity, Lubrication of gears.

**Helical Gears:** Terminology, Virtual number of teeth, Tooth proportions, Force analysis, Beam strength equation, Effective load on gear tooth, Wear strength equation.

#### Unit 3: Bevel Gears

Types of bevel gears, Terminology of straight bevel, force analysis, Beam and Wear strength, Effective load on gear tooth.

**Worm Gears:** Terminology, Proportions, Force analysis, Friction in worm gears, Vector



method, Selection of materials, Strength and wear rating, Thermal considerations

**Unit 4: Belt and Chain Drives**

Flat and V belts, Geometric relationship, analysis of belt tensions, condition for maximum power, Selection of flat and V belts from manufacturer’s catalogue, Adjustment of belt tensions. Roller chains, Geometric relationship, polygonal effect, power rating of roller chain, sprocket wheels, and Silent chains.

**Flywheel:** Introduction, types of flywheel, stresses in disc and armed flywheel.

**Unit 5: Brakes and Clutches**

Types of clutches, torque capacity, single and multi-plate clutches, cone clutch, centrifugal clutch, friction materials.

Types of brakes, energy equation, block with shoe brake, pivoted brake with long shoe, internal expanding shoe brake, thermal considerations.

**Unit 6: Pressure Vessel**

Thin cylinders, thick cylinders, principal stresses, Lamé’s equation, Clavirino and Birnie’s equation, cylinder with external pressure, autofrettage, compounding of cylinders, gasketed joint, unfired pressure vessel, thickness of cylindrical and spherical pressure shells, end closure, opening in pressure vessel, area compensation method

**Texts:**

1. V. B. Bhandari, “Design of machine Elements”, Tata McGraw Hill Publications, New Delhi, 1998
2. R. L. Norton, “Machine Design: An Integrated Approach”, Pearson Education.

**References:**

1. J. E. Shigley, C. Mischke, “Mechanical Engineering Design”, Tata McGraw Hill Inc, New York, 6<sup>th</sup> edition, 2003.
2. R. C. Juvinall, K. M. Marshek, “Fundamentals of Machine Component Design”, John Wiley & Sons, Inc, New York, 2002.

**Applied Thermodynamics – II**

BTME603	PCC 24	Applied Thermodynamics – II	2-1-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 2 hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** Thermodynamics, Applied Thermodynamics - I

**Course Outcomes:** At the end of the course, students will be able to:

CO1	
CO2	
CO3	
CO4	
CO5	

CO6	
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### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1												
CO2												
CO3												
CO4												
CO5												
CO6												

#### Course Contents:

##### Unit 1: Fundamentals of IC Engines

Applications, nomenclature, engine components, Engine classification, two and four stroke cycle engines; fundamental difference between SI and CI engines; valve timing diagrams.

**Power Cycles:** Air standard Otto, Diesel and Dual cycles; Valve timing diagrams, Fuel-Air cycles and deviation of actual cycles from ideal cycles.

**Combustion:** Introduction, important qualities and ratings of SI Engines fuels; qualities and ratings of CI Engine fuels.

Combustion in S.I. Engines, Combustion in C.I. Engines, types of SI and CI Engine combustion chambers.

##### Unit 2:

##### Various Engine Systems

Starting systems, fuel supply systems, engine cooling system, ignition system, engine friction and lubrication systems, governing systems.

##### Engine Testing and Performance of SI and CI Engines

Parameters, Type of tests and characteristic curves.

**Super charging in IC Engine:** Effect of attitude on power output, types of supercharging.

**Engine Emissions and control:** Pollutants from SI and CI engines and their control, emission regulations such as Bharat and Euro.

**Alternate fuels for SI and CI engines:** Alcohols, Biodiesels, vegetable oil extraction, Trans-esterification process, properties of alternative fuels and fuel blends.

##### Unit 3: Refrigeration

Fundamental of refrigeration, Unit, Applications, Methods of cooling, Refrigeration systems, Thermodynamics of Refrigeration, Air refrigeration system

##### Vapour Compression System

Theoretical and actual cycle, use for P-h and T-s charts for problem solving, various effects on system performance. Refrigerants

**Vapour Absorption System:** Introduction, comparison with vapour compression system Aqua-ammonia system, lithium bromide-water system.

#### **Unit 4: Air Conditioning**

Properties of moist air, psychometric chart, Sensible and latent heat loads SHF, GSHP, RSHP, bypass factor, air conditioning processes. Refrigeration and air conditioning controls.

#### **Unit 5: Source of Energy for Power Plant**

Fossil fuels, petroleum products, Hydel, Nuclear, Wind, Tidal and Geo-thermal energy etc.

**Cycle for Steam and Gas Turbine Power Plant:** Rankine cycle, Reheat cycle, Regenerative cycle, Reheat-regenerative cycle, Binary cycle, topping cycle, Cogeneration, Regeneration, and Intercooling.

#### **Unit 5: Types of Power Plant**

**Thermal Power Plant:** Introduction, general layout of modern thermal power plant, working, site selection and material requirements

**Diesel Power Plant:** Introduction, field of use, plant layout, comparison of diesel power plant with other power plants.

**Gas Turbine power plant:** Introduction, classification and comparison with other types, types GTPP, advantages and disadvantages over other power plants

**Hydro-electric Power Plant:** Introduction, general layout of hydro-electric power plant, Site selection, Classification, Advantages of hydro-electric power plant

**Nuclear Power Plant:** Introduction, nuclear reactions, nuclear fuels, site selection, components of reactors, types of reactors, material requirement, effect of nuclear radiation, disposal of nuclear waste, safety requirement of nuclear power plant.

#### **Texts:**

1. V. Ganeshan, "Internal Combustion Engines", Tata McGraw Hill Publications, New Delhi, 3<sup>rd</sup> edition.
2. C. P. Arora, "Refrigeration and Air Conditioning", Tata McGraw Hill Publications, New Delhi, 2<sup>nd</sup> edition, 2000.
3. W. F. Stoeker, J. P. Jones, "Principles of Refrigeration and Air Conditioning", Tata McGraw Hill Publications, New York, 2<sup>nd</sup> edition, 1982.
4. P. K. Nag, "Power Plant Engineering", Tata McGraw Publishing Hill Co.
5. El Wakil, "Power Plant Technology", Tata McGraw Hill Publishing Co.

#### **References:**

1. J. B. Heywood, "Internal Combustion Engine Fundamentals", Tata McGraw Hill Publications, New York, International Edition, 1988.
2. ASHRAE Handbook, "Fundamentals and Equipment", 1993.
3. ASHRAE Handbook – Applications, 1961.
4. ISHRAE Handbook
5. Prof. Ram Gopal, NPTL Lectures, [www.nptel.com](http://www.nptel.com), IIT Kharagpur.
6. Carrier Handbook
7. R.C. Jordan, G. B. Priester, "Refrigeration and Air Conditioning", Prentice Hall of India Ltd., New Delhi, 1969.
8. J. L. Threlkeld, "Thermal Environmental Engineering", Prentice Hall, New York, 1970.
9. S. C. Arora, S. Domkundwar, "A Course in Power Plant Engineering", Dhanpat Rai and Sons, New Delhi.
10. Frederick T. Morse, "Power Plant Engineering", Affiliated East-West Press Pvt. Ltd. New Delhi.

## Engineering Tribology

BTMEC604A	PEC 1	Engineering Tribology	2-1-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 2 hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Understand the basic concepts and importance of tribology.
CO2	Evaluate the nature of engineering surfaces, their topography and surface characterization techniques
CO3	Analyze the basic theories of friction and frictional behavior of various materials
CO4	Select a suitable lubricant for a specific application
CO5	Compare different wear mechanisms
CO6	Suggest suitable material combination for tribological design.

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	2											
CO2	2	1	2	2		1						
CO3	2	3	1	2	1	1	1					
CO4	2	2	2		1	1	2		1		1	
CO5	1	1	1	1	1							
CO6	2	2	2		2	2	2		1	1	1	

### Course Contents:

#### Unit 1: Introduction

Definition of tribology, friction, wear and lubrication; importance of the tribological studies.

**Surface Topography:** Methods of assessment, measurement of surface roughness-different statistical parameters ( $R_a$ ,  $R_z$ ,  $R_{max}$ , etc.), contact between surfaces, deformation between single and multiple asperity contact, contact theories involved

#### Unit 2: Friction

Coulomb and Amontons laws of friction, its applicability and limitations, comparison between static, rolling and kinetic friction, friction theories, mechanical interlocking, molecular attraction, electrostatic forces and welding, shearing and ploughing, models for asperity deformation.

#### Unit 3: Lubrication

Types of lubrication, viscosity, characteristics of fluids as lubricant, hydrodynamic lubrication, Reynold's equation, elasto-hydrodynamic lubrication: partial and mixed,

boundary lubrication, various additives, solid lubrication.

**Unit 4: Wear**

Sliding wear: Abrasion, adhesion and galling, testing methods pin-on-disc, block-on-ring, etc., theory of sliding wear, un-lubricated wear of metals, lubricated wear of metals, fretting wear of metals, wear of ceramics and polymers.

Wearing by plastic deformation and brittle fracture. Wear by hard particles: Two-body abrasive wear, three-body abrasive wear, erosion, effects of hardness shape and size of particles.

**Unit 5: Wear and Design**

Introduction, estimation of wear rates, the systems approach, reducing wear by changing the operating variables, effect of lubrication on sliding wear, selection of materials and surface engineering. Principles and applications of tribo design.

**Unit 6: Materials for Bearings**

Introduction, Rolling bearings, Fluid film lubricated bearings, marginally lubricated and dry bearings, gas bearings.

**Texts:**

1. I. M. Hutchings, “Tribology, Friction and Wear Engineering Materials”, Edward Arnold, London.
2. R. C. Gunther, “Lubrication”, Baily Brothers and Swinfen Limited.
3. F. T. Barwell, “Bearing Systems, Principles and Practice”, Oxford University Press.

**References:**

1. B. C. Majumdar, “Introduction to Tribology of Bearings”, A. H. Wheeler & Co. Private Limited, Allahabad.
2. D. F. Dudley, “Theory and Practice of Lubrication for Engineers”, John Willey and Sons.
3. J. Halling, “Principles of Tribology”, McMillan Press Limited.
4. Cameron Alas Tair, “Basic Lubrication Theory”, Wiley Eastern Limited.
5. M. J. Neale, “Tribology Handbook”, Butterworth’s.
6. D. D. Fuller, “Lubrication”.

**IC Engines**

BTMEC604B	PEC 1	IC Engines	2-1-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 2 hrs/week	Continuous Assessment: 20 Marks
Tutorial: 1 hr/week	Mid Semester Exam: 20 Marks
	End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** Applied Thermodynamics – I

**Course Outcomes:** At the end of the course, students will be able to:

CO1	
CO2	

CO3	
CO4	
CO5	
CO6	

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1												
CO2												
CO3												
CO4												
CO5												
CO6												

**Course Contents:**

**Unit 1: Fundamentals of IC Engines**

Applications, nomenclature, engine components, Engine classification, two and four stroke cycle engines; fundamental difference between SI and CI engines; valve timing diagrams.

**Power Cycles:** Air standard Otto, Diesel and Dual cycles; Valve timing diagrams, Fuel-Air cycles and deviation of actual cycles from ideal cycles.

**Unit 2: Combustion**

Introduction, important qualities and ratings of SI Engines fuels; qualities and ratings of CI Engine fuels.

Combustion in S.I. Engines, flame speed, ignition delay, normal and abnormal combustion, effect of engine variables on flame propagation and ignition delay, Combustion in C.I. Engines, combustion of a fuel drop, stages of combustion, ignition delay, combustion knock; types of SI and CI Engine combustion chambers.

**Unit 3: Various Engine Systems**

Starting systems, fuel supply systems, engine cooling system, ignition system, engine friction and lubrication systems, governing systems.

**Unit 4: Engine Testing and Performance of SI and CI Engines**

Parameters, Type of tests and characteristic curves.

**Super charging in IC Engine:** Effect of attitude on power output, types of supercharging.

**Engine Emissions and control:** Pollutants from SI and CI engines and their control, emission regulations such as Bharat and Euro.

**Unit 5: Alternate fuels**

Need for alternative fuels, applications, various alternate fuels etc

Gaseous Fuels, Alcohols, Biodiesels, vegetable oil extraction, Trans-esterification process, properties of alternative fuels and fuel blends.

**Fuel Cell Technology:** Operating principles, Types, construction, working, application, advantages and limitations.

**Unit 6: Layout of Electric vehicle and Hybrid vehicles**

Advantages and drawbacks of electric and hybrid vehicles, System components, Electronic control system – Different configurations of Hybrid vehicles, Power split device. High energy and power density batteries – Basics of Fuel cell vehicles

**Texts & References:**

1. V. Ganeshan, “Internal Combustion Engines”, Tata McGraw Hill Publications, New Delhi, 3<sup>rd</sup> edition.
2. J. B. Heywood, “Internal Combustion Engine Fundamentals”, Tata McGraw Hill Publications, New York, International Edition, 1988.
3. “Alternative Fuels”, Dr. S. S. Thipse, Jaico publications.
4. “IC Engines”, Dr. S. S. Thipse, Jaico publications.
5. “Engine Emissions, pollutant formation”, G. S. Springer and D.J. Patterson, Plenum Press.
6. ARAI vehicle emission test manual.
7. Gerhard Knothe, Jon Van Gerpen, Jargon Krahl, “The Biodiesel Handbook”, AOCS Press  
Champaign, Illinois 2005.
9. Richard L Bechtold P.E., Alternative Fuels Guide book, Society of Automotive Engineers,
10. 1997, ISBN 0-76-80-0052-1.
11. Transactions of SAE on Biofuels (Alcohols, vegetable oils, CNG, LPG, Hydrogen, Biogas etc.).

**Additive Manufacturing**

BTMEC604C	PEC 1	Additive Manufacturing	2-1-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 2 hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Understand the importance of Additive Manufacturing
CO2	Classify the different AM processes
CO3	Design for AM processes
CO4	Understand the applications of AM
CO5	Differentiate the post processing processes

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	3	3	2	2	2	2	2					1

CO2	2	2	3	3	3	3	1					1
CO3	2	2	3	3	3		2					1
CO4	3	3	3	2	2	2	2					1
CO5	2	3	3	2	2	2	2					1

## Course Contents:

### Unit 1: Introduction to Additive Manufacturing (AM)

Introduction to AM, AM evolution, Distinction between AM and CNC machining, Advantages of AM.

**AM process chain:** Conceptualization, CAD, conversion to STL, Transfer to AM, STL file manipulation, Machine setup, build, removal and clean up, post processing.

**Classification of AM processes:** Liquid polymer system, discrete particle system, molten material systems, and solid sheet system.

### Unit 2: Design for AM

Motivation, DFMA concepts and objectives, AM unique capabilities, Exploring design freedoms, Design tools for AM, Part Orientation, Removal of Supports, Hollowing out parts, Inclusion of Undercuts and Other Manufacturing Constraining Features, Interlocking Features, Reduction of Part Count in an Assembly, Identification of markings/ numbers etc.

### Unit 3: Guidelines for Process Selection

Introduction, selection methods for a part, challenges of selection, example system for preliminary selection, production planning and control

### Unit 4: AM Applications

Functional models, Pattern for investment and vacuum casting, Medical models, art models, Engineering analysis models, Rapid tooling, new materials development, Bi-metallic parts, Re-manufacturing. Application examples for Aerospace, defence, automobile, Bio-medical and general engineering industries

### Unit 5: Post Processing of AM Parts

Support material removal, surface texture improvement, accuracy improvement, aesthetic improvement, preparation for use as a pattern, property enhancements using non-thermal and thermal techniques.

### Unit 6: Future Directions of AM

Introduction, new types of products, employment and digipreneurship.

## Texts:

1. Chua Chee Kai, Leong Kah Fai, "Rapid Prototyping: Principles and Applications", World Scientific, 2003.
2. Ian Gibson, David W. Rosen, Brent Stucker, "Additive Manufacturing Technologies: Rapid Prototyping to Direct Digital Manufacturing", Springer, 2<sup>nd</sup> edition, 2010.

## References:

1. Ali K. Kamrani, Emand Abouel Nasr, "Rapid Prototyping: Theory and Practice", Springer, 2006.



2. D. T. Pham, S. S. Dimov, "Rapid Manufacturing: The Technologies and Applications of Rapid Prototyping and Rapid Tooling", Springer, 2001.
3. Andreas Gebhardt, "Understanding Additive Manufacturing", Hanser Publishers, 2011.

### Mechanical Measurements

BTMEC604D	PEC 1	Mechanical Measurements	2-1-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 2 hrs/week Tutorial: 1 hr/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Define measurement parameters, and Identify errors in measurement
CO2	Identify methods and devices for measurement of length, angle
CO3	Identify methods and devices for measurement of pressure, flow, force, torque, strain, velocity, displacement, acceleration, temperature

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1		1	3	3	1							2
CO2	1	2	2	1	1							2
CO3	1	1	3	2	1							1

### Course Contents:

#### Unit 1: Mechanical Measurement

Need of mechanical measurement, Basic definitions: Hysteresis, Linearity, Resolution of measuring instruments, Threshold, Drift, Zero stability, loading effect and system response. Measurement methods, Generalized Measurement system, Static performance characteristics, Errors and their classification.

#### Unit 2: Linear and Angular Measurements

Linear Measurement Instruments, Vernier calliper, Micrometer, Interval measurements: Slip gauges, Checking of slip gauges for surface quality, Optical flat, Limit gauges, Problems on measurements with gauge.

#### Unit 3: Measurement of Pressure

Gravitational, direct acting, elastic and indirect type pressure transducers. Measurement of very low pressures (high vacuum). Flow Measurement: Measurement of fluid velocity, Hot Wire Anemometry, Laser Doppler Velocimetry. Flow measuring devices, Rotameter.

#### **Unit 4: Measurement of Force, Torque and Strain**

Force measurement: load cells, cantilever beams, proving rings, differential transformers. Measurement of torque: Torsion bar dynamometer, servo controlled dynamometer, absorption dynamometers. Power measurements.

Measurement of strain: Mechanical strain gauges, electrical strain gauges, strain gauge: materials, gauge factors, theory of strain gauges and method of measurement, bridge arrangement, temperature compensation.

#### **Unit 5: Displacement, Velocity/Speed and Acceleration Measurement**

Working principal of Resistive Potentiometer, Linear variable differential transducers, Electro Magnetic Transducers, Mechanical, Electrical and Photoelectric Tachometers, Piezoelectric Accelerometer, Seismic Accelerometer,

#### **Unit 6: Temperature Measurement**

Temperature Measuring Devices: Thermocouples, Resistance Temperature Detectors, Thermistor, Liquid in glass Thermometers, Pressure Thermometers, Pyrometer, Bimetallic strip. Calibration of temperature measuring devices, Numerical Examples on Flow Measurement.

#### **Texts:**

1. I. C. Gupta, "Engineering Metrology", Dhanpat Rai and Sons.
2. R. K. Jain, "Mechanical & Industrial Measurements", Khanna Publishers.

#### **References:**

1. E. O. Doebelin, "Measurement Systems, Application and Design", Tata McGraw Hill Publications.
2. G. Beckwith and G. Thomas, "Mechanical Measurements", Pearson Education.

### **Quantitative Techniques in Project Management**

BTMEC605A	OEC 3	Quantitative Techniques in Project Management	3-0-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** Engineering Mathematics-I/II/III

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Define and formulate research models to solve real life problems for allocating limited resources by linear programming.
CO2	Apply transportation and assignment models to real life situations.
CO3	Apply queuing theory for performance evaluation of engineering and management systems.
CO4	Apply the mathematical tool for decision making regarding replacement of items in

	real life.
CO5	Determine the EOQ, ROP and safety stock for different inventory models.
CO6	Construct a project network and apply CPM and PERT method.

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	2	1	1	3	2				3	1	3	1
CO2	3	1	1	3	2				3	2	3	1
CO3	3	1	1	3	2				3	2	3	1
CO4	3	1	1	3	2	1			3	2	3	1
CO5	3	1	1	3	2	1			3	2	3	1
CO6	3	1	1	3	2	2			3	2	3	1

#### Course Contents:

##### Unit 1: Introduction

Introduction to Operations Research, Stages of Development of Operations Research, Applications of Operations Research, Limitations of Operations Research Linear programming problem, Formulation, graphical method, Simplex method, artificial variable techniques.

##### Unit 2: Assignment and Transportation Models

Transportation Problem, North west corner method, Least cost method, VAM, Optimality check methods, Stepping stone, MODI method, Assignment Problem, Unbalanced assignment problems, Travelling salesman problem.

##### Unit 3: Waiting Line Models and Replacement Analysis

Queuing Theory: Classification of queuing models, Model I (Birth and Death model) M/M/I ( $\infty$ , FCFS), Model II - M/M/I (N/FCFS).

Replacement Theory, Economic Life of an Asset, Replacement of item that deteriorate with time, Replacement of items that failed suddenly.

##### Unit 4: Inventory Models

Inventory Control, Introduction to Inventory Management, Basic Deterministic Models, Purchase Models and Manufacturing Models without Shortages and with Shortages, Reorder level and optimum buffer stock, EOQ problems with price breaks.

##### Unit 5: Project Management Techniques

Difference between project and other manufacturing systems. Defining scope of a project, Necessity of different planning techniques for project managements, Use of Networks for planning of a project, CPM and PERT.

##### Unit 6: Time and Cost Analysis

Time and Cost Estimates: Crashing the project duration and its relationship with cost of project, probabilistic treatment of project completion, Resource allocation and Resource leveling.

#### Texts:

1. P. K. Gupta, D. S. Hira, "Operations Research", S. Chand and Company Ltd., New Delhi,

1996.

2. L. C. Jhamb, "Quantitative Techniques for managerial Decisions", Vol. I and II, Everest Publishing House, Pune, 1994.
3. N. D. Vohra, "Operations Research", Tata McGraw Hill Co., New Delhi.

**References:**

1. H. Taha, "Operations Research–An Introduction", Maxwell Macmillan, New York.
2. J. K. Sharma, "Operations Research–An Introduction", Maxwell Macmillan, New Delhi.
3. Harvey M. Wagner, "Principles of Operations Research with Applications to Managerial Decisions", Prentice Hall of India Pvt. Ltd., New Delhi, 2<sup>nd</sup> edition, 2005.
4. Rubin and Lewin, "Quantitative Techniques for Managers", Prentice Hall of India Pvt. Ltd., New Delhi.

**Sustainable Development**

BTMEC605B	OEC 3	Sustainable Development	3-0-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Explain the difference between development and sustainable development
CO2	Explain challenges of sustainable development and climate change
CO3	Explain sustainable development indicators
CO4	Analyze sustainable energy options
CO5	Understand social and economic aspects of sustainable development

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	2	3		2	3	3	3	2	2		2
CO2	1	1	3	1	2	3	3	3	2	2		2
CO3	2	1	1				3	2		1		2
CO4	3	3			2	3	3	2				1
CO5			3			2	3	2				1

**Course Contents:**

**Unit 1: Introduction**

Status of environment, Environmental, Social and Economic issues, Need for sustainability, nine ways to achieve sustainability, population, resources, development and environment.

**Unit 2: Global Warming and Climate Change**

Global Warming and climate Change since industrial revolution, Greenhouse gas emission,

greenhouse effect, Renewable energy, etc.

### **Unit 3: Challenges of Sustainable Development and Global Environmental Issues**

Concept of sustainability, Factors governing sustainable development, Linkages among sustainable development, Environment and poverty, Determinants of sustainable development, Case studies on sustainable development, Population, income and urbanization Health care, Food, fisheries and agriculture , Materials and energy flows.

### **Unit 4: Sustainable Development Indicators**

Need for indicators, Statistical procedures Aggregating indicators, Use of principal component analysis, Three environmental quality indices.

### **Unit 5: Environmental Assessment**

National environmental policy act of 1969, Environmental Impact Assessment, Project categories based on environmental impacts, Impact identification methods, Environmental impact assessment process.

### **Unit 6: Environmental Management and Social Dimensions**

Revisiting complex issues, Sector policies concerning the environment, Institutional framework for environmental management, Achievements in environmental management, People's perception of the environment, Participatory development, NGOs, Gender and development, Indigenous peoples, Social exclusion and analysis.

#### **Texts:**

1. J. Sayer, B. Campbell, "The Science of Sustainable Development: Local Livelihoods and the Global Environment", Biological Conservation, Restoration and Sustainability, Cambridge University Press, London, 2003.
2. J. Kirkby, P. O'Keefe, Timberlake, "Sustainable Development", Earth scan Publication, London, 1993.
3. Peter P. Rogers, Kazi F. Jalal, John A. Boyd, "An introduction to sustainable development", Glen Educational Foundation, 2008.

#### **References:**

1. Jennifer A. Elliott, "An introduction to sustainable development". London: Routledge: Taylor and Francis group, 2001.
2. Low, N. "Global ethics and environment", London, Rout ledge, 1999.
3. Douglas Muschett, "Principles of Sustainable Development", St. Lucie Press, 1997.

### **Renewable Energy Sources**

BTMEC605C	OEC 3	Renewable Energy Sources	3-0-0	3 Credits
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Continuous Assessment: 20 Marks Mid Semester Exam: 20 Marks End Semester Exam: 60 Marks (Duration 03 hrs)

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Explain the difference between renewable and non-renewable energy
CO2	Describe working of solar collectors
CO3	Explain various applications of solar energy
CO4	Describe working of other renewable energies such as wind, biomass

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	2	3		2	3	3	3	2	2		2
CO2	1	1	3	1	2	3	3	3	2	2		2
CO3	2	1	1				3	2		1		2
CO4	3	3			2	3	3	2				1

#### Course Contents:

##### Unit 1: Introduction

Energy resources, Estimation of energy reserves in India, Current status of energy conversion technologies relating to nuclear fission and fusion, Solar energy.

##### Unit 2: Solar Radiations

Spectral distribution, Solar geometry, Attenuation of solar radiation in Earth's atmosphere, Measurement of solar radiation, Properties of opaque and transparent surfaces.

##### Unit 3: Solar Collectors

**Flat Plate Solar Collectors:** Construction of collector, material, selection criteria for flat plate collectors, testing of collectors, Limitation of flat plate collectors, Introduction to ETC.

**Concentrating type collectors:** Types of concentrators, advantages, paraboloid, parabolic trough, Heliostat concentrator, Selection of various materials used in concentrating systems, tracking.

##### Unit 4: Solar Energy Applications

Air/Water heating, Space heating/cooling, solar drying, and solar still, Photo-voltaic conversion.

##### Unit 5: Wind Energy and Biomass

Types of wind mills, Wind power availability, and wind power development in India. Evaluation of sites for bio-conversion and bio-mass, Bio-mass gasification with special reference to agricultural waste.

##### Unit 6: Introduction to Other Renewable Energy Sources

Tidal, Geo-thermal, OTEC; Mini/micro hydro-electric, Geo-thermal, Wave, Tidal System design, components and economics.

#### Texts:

1. Chetansingh Solanki, "Renewable Energy Technologies", Prentice Hall of India, 2008.

#### References:

1. S. P. Sukhatme, "Solar Energy: Principles of Thermal Collection and Storage", Tata McGraw Hill Publications, New Delhi, 1992.
2. G. D. Rai, "Solar Energy Utilization", Khanna Publisher, Delhi, 1992.

## Biology for Engineers

BTMEC606A	OEC 4	Biology for Engineers	3-0-0	Audit
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Audit Course

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Explain origin of life and Evolution, Cells, Biomolecules-Lipids
CO2	Understand Biomolecules
CO3	Understand Cell structure and function and cell cycle
CO4	Explain Mendelian genetics
CO5	Understand and Explain DNA structure, DNA replication, Transcription, Translation

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	2	3		1		1			1		1
CO2	1	2	3		1		1			1		1
CO3	1	2	3		1		1			1		1
CO4	1	2	3		1		1			1		1
CO5	1	2	3		1		1			1		1

### Course Contents:

#### Unit 1: Introduction

Origin of life and Evolution, Cells, Biomolecules-Lipids

#### Unit 2: Biomolecules

Carbohydrates, water, Amino acids and proteins, Enzymes, Nucleotides

#### Unit 3: Cell structure

Cell structure and function, Prokaryotes, Eukaryotes

#### Unit 4: Cell cycle

Cell division, mitosis, meiosis, culture growth,

#### Unit 5: Genetics

Mendelian genetics, genetic disorders, Mendelian inheritance principle, pedigree analysis, Non- Mendelian inheritance

#### Unit 6: DNA

Chromatin, DNA structure, DNA replication, Transcription, Translation.

### Texts:

1. Arthur T. Johnson, "Biology for Engineers", CRC Press.

**References:**

1. N. A. Campbell, J. B. Reece, "Biology", International edition, Benjamin Cummings, New York, 7<sup>th</sup> edition or later, 2007 or later.
2. G. Karp, "Cell and Molecular Biology: Concepts and Experiments", Wiley, New York, 7<sup>th</sup> edition, 2013.

**Solar Energy**

BTMEC606B	OEC 4	Solar Energy	3-0-0	Audit
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Audit Course

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Describe measurement of direct, diffuse and global solar radiations falling on horizontal and inclined surfaces.
CO2	Analyze the performance of flat plate collector, air heater and concentrating type collector.
CO3	Understand test procedures and apply these while testing different types of collectors.
CO4	Study and compare various types of thermal energy storage systems.
CO5	Analyze payback period and annual solar savings due to replacement of conventional systems.
CO6	Design solar water heating system for a few domestic and commercial applications.

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1											
CO2	1	2				1						
CO3	2			1	1		2					
CO4	1	1										
CO5		2			1							
CO6			2	3		1	1					

**Course Contents:**

**Unit 1: Solar Radiation**



Introduction, spectral distribution, solar time, diffuse radiation, Radiation on inclined surfaces, measurement of diffuse, global and direct solar radiation.

**Unit 2: Liquid Flat Plate Collectors**

Introduction, performance analysis, overall loss coefficient and heat transfer correlations, collect or efficiency factor, collect or heat removal factor, testing procedures.

**Unit 3: Solar Air Heaters**

Introduction, types of air heater, testing procedure.

**Unit 4: Concentrating Collectors**

Types of concentrating collectors, performance analysis

**Unit 5: Thermal Energy Storage**

Introduction, sensible heat storage, latent heat storage and thermo chemical storage

**Solar Pond:** Solar pond concepts, description, performance analysis, operational problems.

**Unit 6: Economic Analysis**

Definitions, annular solar savings, payback period.

**Texts:**

1. J. A. Duffie, W. A. Beckman, “Solar Energy Thermal Processes”, John Wiley, 1974.
2. K. Kreith, J. F. Kreider, “Principles of Solar Engineering”, Tata McGrawHill Publications, 1978.

**References:**

1. H. P. Garg, J. Prakash, “Solar Energy: Fundamentals and Applications”, Tata McGraw Hill Publications, 1997.
2. S. P. Sukhatme, “Solar Energy Principles of Thermal Collection and Storage”, Tata McGraw Hill Publications, 1996.

**Human Resource Management**

BTMEC606C	OEC 4	Human Resource Management	3-0-0	Audit
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<b>Teaching Scheme:</b>	<b>Examination Scheme:</b>
Lecture: 3 hrs/week	Audit Course

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Describe trends in the labor force composition and how they impact human resource management practice.
CO2	Discuss how to strategically plan for the human resources needed to meet organizational goals and objectives.
CO3	Define the process of job analysis and discuss its importance as a foundation for human resource management practice
CO4	Explain how legislation impacts human resource management practice.

CO5	Compare and contrast methods used for selection and placement of human resources.
CO6	Describe the steps required to develop and evaluate an employee training program
CO7	Summarize the activities involved in evaluating and managing employee performance.
CO8	Identify and explain the issues involved in establishing compensation systems.

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1					2						1	
CO2											3	
CO3										2		
CO4								2		2		
CO5									2	3		
CO6										1		3
CO7										2	2	
CO8											2	

#### Course Contents:

##### **Unit 1: Introduction to Human Resource Management**

Concept of management, concept of human resource management, personnel to human resource management, human resource management model, important environmental influences like government regulations, policies, labor laws and other legislation. **Acquisition of human resources:** Human resource planning, Demand for manpower, Weaknesses of manpower planning, job analysis, job specification, recruitment sources, recruitment advertising, the selection process, selection devices, equal opportunities: Indian and foreign practices, socializing the new employee

##### **Unit 2: Development of Human Resources**

**Employee Training and Management Development:** Training, Training and Learning, Identification of training needs, training methods, Manager Development, Methods for developing managers, evaluating training effectiveness

**Career Development:** Concept of career, value of effective career development, external versus internal dimensions to a career, career stages, linking career dimensions with stages

##### **Unit 3: Motivation of Human Resources**

Definition of motivation, Nature and Characteristics of Motivation, Theories of motivation: Maslow's Need Hierarchy Theory, Drucker Theory, Likert Theory, Herzberg Two Factor Theory, McClell and Theory, McGregor Theory X and Y, etc., Psychological approach.

**Job Design and Work Scheduling:** Design, Scheduling and Expectancy Theory, Job characteristics model, job enrichment, job rotation, workmodules, flex-time, new trends in work scheduling.

##### **Unit 4: Performance Appraisal**

Performance appraisal and expectancy theory; appraisal process, appraisal methods, factors that can destroy appraisal.

**Rewarding the Productive Employee:** Rewards and expectancy theory, types of rewards, qualities of effective rewards, criteria for rewards.

**Unit 5: Maintenance of Human Resources**

**Compensation Administration:** Concept of Compensation Administration, Job evaluation, Pay structures, Incentives compensation plans.

**Benefits and Services Benefits:** Something for everybody, Services, Trends in benefits and services.

**Discipline:** Concept of Discipline, types of discipline problems, general guidelines, disciplinary action, employment-at-will doctrine, disciplining special employee groups

**Safety and Health:** safety programs, health programs, stress, turn out.

**Unit 6: Labor Relations**

Unions, Major labor legislation, goals of group representation.

**Collective Bargaining:** Objectives, scope, participants of collective bargaining, process of collective bargaining, trends in collective bargaining

**Research and the future:** What is research? Types of research, why research in human resource management, Secondary sources: where to look it up, Primary sources: relevant research methods, current trends and implications for human resource management.

**Texts:**

1. David A. DeCenzo, Stephen P. Robbins, “Personnel/Human Resources Management”, Prentice Hall of India Pvt. Ltd, 3<sup>rd</sup> edition, 2002.
2. Trevor Bolton, “An Introduction to Human Resource Management”, Infinity Books, 2001.

**References:**

1. Ellen E. Kossek, “Human Resource Management – Transforming the Workplace”, Infinity Books, 2001.
2. G.S.Batra, R.C.Dangwal, “Human Resource Management New Strategies”, Deep and Deep Publications Pvt. Ltd., 2001.
3. D. M. Silvera, “HRD: The Indian Experience”, New India Publications, 2<sup>nd</sup> edition, 1990.

**Metrology and Quality Control Lab**

BTMEL607	PCC 25	Metrology and Quality Control Lab	0-0-2	1 Credit
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<b>Practical Scheme:</b>	<b>Examination Scheme:</b>
Practical: 2 hrs/batch	Continuous Assessment: 30 Marks End Semester Exam: 20 Marks

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Measure linear, angular circular features, dimensional and geometric features
CO2	Measure surface roughness of components
CO3	Calibration of metrological equipment

## Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1	1	3	1							2
CO2			2	2		1		1				2
CO3			3	2		1						2

### List of Practicals/Experiments/Assignments

#### A] Any Four from experiment No. 1 to 5 and Any Four from experiment No. 6 to 10

1. Determination of linear and angular dimensions of given composite part using precision/non precision measuring instruments.
2. Error determination with linear / angular measuring instruments.
3. Calibration of measuring instrument. Example – Dial gauge, Micrometer, Vernier (any one)
4. Verification of dimensions & geometry of given components using Mechanical & Pneumatic comparator.
5. Machine tool alignment testing on any two machines.
6. Identification of surfaces using optical flat/interferometers and measure surface roughness using surface roughness tester.
7. Determination of geometry & dimensions of given composite object using profile projector and measurement of various angles of single point cutting tool using tool maker's microscope.
8. Measurement of thread parameters using floating carriage diameter measuring machine.
9. Measurement of spur gear parameters using Gear Tooth Vernier, Span, Gear Rolling Tester.
10. Determination of given geometry using coordinate measuring machine (CMM).

#### B] Statistical Quality Control (SQC) (Any Two)

**Note - Use of computational tools are recommended**

1. Analyze the fault in given batch of specimens by using seven quality control tools for engineering application.
2. Determination of process capability from given components and plot variable control chart/ attribute chart.
3. Case study on various tools in Total Quality Management (TQM).

**C] Industrial visit to** Calibration lab /Quality control lab / Gear manufacturing unit / Automotive Industry / Engineering Industry.

### Machine Design Practice - II

BTMEL608	PCC 26	Machine Design Practice - II	0-0-2	1 Credit
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<b>Practical Scheme:</b>	<b>Examination Scheme:</b>
Practical: 2 hrs/batch	Continuous Assessment: 30 Marks

End Semester Exam: 20 Marks
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**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Apply design process to an open ended problems
CO2	Determine suitable material and size for structural component of machine/system
CO3	Apply iterative technique in design including making estimate of unknown values for first computation and checking or revisiting and re-computing
CO4	Choose logically and defend selection of design factors
CO5	Design of components for given part/system i.e shaft, keys, coupling, links, screws, springs etc.
CO6	Work effectively as a part of design group/team
CO7	Have good communication skill, orally, graphically as well as in writing

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1	1	2	2			2	1				
CO2	1	3	2	1			1	1				1
CO3	3	2	2	1			1	1				1
CO4	2	2	2	2			1	1				1
CO5	3	3	2	1			2	1				1
CO6						1	1	1	2	2		2
CO7								1	1	2	2	3

### List of Practicals/Experiments/Assignments

- The term work shall consist of 2 design projects based on syllabus of Machine Design-II. Each design project shall consist of 2 full imperial size sheets-one involving assembly drawings with a partlist and overall dimensions and other sheet involving drawings of individual components. Manufacturing tolerances, surface finish symbols and geometric tolerances should be specified, wherever necessary, so as to make it a working drawing. A design report giving all necessary calculations for the design of components and assembly should be submitted in a separate file. Sheets for one of the projects will be drawn using AutoCAD and computer printouts using plotter of the same will be attached along with the design report.
- At least two assignments based on topics of syllabus of Machine Design-II.

### IC Engine Lab

BTMEL609	PCC 27	IC Engine Lab	0-0-2	1 Credit
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<b>Practical Scheme:</b>	<b>Examination Scheme:</b>
Practical: 2 hrs/batch	Continuous Assessment: 30 Marks End Semester Exam: 20 Marks

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Conduct test on IC Engines to study their performance.
CO2	Draw performance curves of these machines/systems.
CO3	Analyse the results obtained from the tests.
CO4	Draw conclusions based on the results of the experiments

**Mapping of course outcomes with program outcomes**

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1		2		2	1							
CO2	1	1			1							
CO3		1			1							
CO4				2								

**List of Practicals/Experiments/Assignments (Any Six from the list and Industrial Visit)**

1. Study of Carburetor, Fuel Injector
2. Study of Ignition System
3. Trial on Diesel engine- variable load test and energy balance.
4. Trial on Petrol engine- variable speed test and energy balance.
5. Trial on Petrol Engine- Morse Test.
6. Measurements of exhaust emissions of Petrol engine & Diesel engine.
7. Measurement of smoke density using smoke meter
8. Measurement of flash point of fuel sample
9. Oil extraction by using Soxhlet apparatus
10. Production of Biodiesel using Homogeneous/Heterogeneous catalysts
11. Visit to Large Vehicle Service Center/Industry related Automobiles/Components.

**Refrigeration and Air Conditioning Lab**

BTMEL610	PCC 28	Refrigeration and Air Conditioning Lab	0-0-2	1 Credit
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<b>Practical Scheme:</b>	<b>Examination Scheme:</b>
Practical: 2 hrs/batch	Continuous Assessment: 30 Marks End Semester Exam: 20 Marks

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Conduct test on Refrigeration and air conditioning test units to study their performance.
CO2	Draw performance curves of these machines/systems.
CO3	Analyse the results obtained from the tests.

CO4	Draw conclusions based on the results of the experiments
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### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1		2		2	1							
CO2	1	1			1							
CO3		1			1							
CO4				2								

### List of Practicals/Experiments/Assignments

- **Refrigeration (Any Six from the list) and Air-conditioning (Any Three from the list)**

1. Trial on vapour compression Refrigeration system
2. Trial on Ice Plant
3. Trial on Window Air Conditioner
4. Trial on Water to Water Heat Pump
5. Trial on Air to Water Heat Pump
6. Trial on Vortex Tube Refrigeration system
7. Trial on Electrolux Vapour Absorption Refrigeration system
8. Study and practice of sensible heating and cooling Air- conditioning process
9. Study and practice of cooling and dehumidification Air- conditioning process
10. Study and practice of heating and humidification Air- conditioning process
11. Study and practice of adiabatic air mixing Air- conditioning process
12. Study and practice of reheating Air- conditioning process
13. Study and practice of direct Evaporative cooling Air- conditioning system
14. Study and practice of indirect – direct Evaporative cooling Air- conditioning system
15. Field visit to Central Air-conditioning plant/Ice plant/Refrigeration plant

### Technical Project for Community Services

BTMEM611	Project 3	Technical Project for Community Services	0-0-4	2 Credits
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#### Examination Scheme:

Continuous Assessment: 30 Marks

End Semester Exam: 20 Marks

**Pre-Requisites:** None

**Course Outcomes:** At the end of the course, students will be able to:

CO1	Visit nearby places to understand the problems of the community
CO2	Select one of the problems for the study, state the exact title of the project and define scope of the problem
CO3	Explain the motivation, objectives and scope of the project

CO4	Evaluate possible solutions of the problem
CO5	Design, produce, test and analyze the performance of product/system/process
CO6	Modify, improve the product/system/process

### Mapping of course outcomes with program outcomes

Course Outcomes	Program Outcomes											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1						2	1	1		2		1
CO2		2								2	1	
CO3						1				2	1	
CO4		1	2				1	2				
CO5	1	1	2	3	1	1	1	2	1	1	1	
CO6			2	1	1		1	1				

#### **Rationale**

The role of technical institutes in giving technical and advisory services to the surrounding community need not be emphasized. It is desirable that each faculty member and student be involved in rendering services to community and economy. Moreover, as per Section (4) of the Act of this University, technical services to community, particularly the backward areas, is one of the basic objects of the University. In view of this, “Technical Project related to Community Services” has been included in the curriculum. This will ensure the participation of each student as well as faculty in this activity.

The weekly contact hours and the evaluation scheme for this project are as stated above. The nature of project work should be as given below in the course contents.

#### **List of Practicals/Experiments/Assignments**

The projects may be of varying nature such as a technical study/survey, design/development of a technology solution for an identified need, infusion/transfer of technology, etc. All this will be within the ambit of technology and expertise available within the University.

The student may form small groups, typically of 2 to 3 students, and carry out the project under the supervision of a faculty member.



